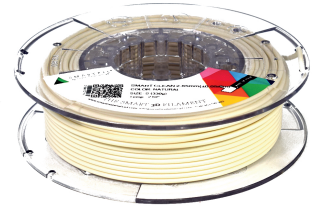


CLEAN

Clean filament helps you maintain your 3D printer and increases the operating time of your extruder. It is perfect to eliminate small seals when you change colours or materials.



Recyclable
Recyclable
Recyclable

		TYPICAL VALUE	UNITS	TEST METHOD	
PHYSICAL PROPERTIES					
Material Density		1.1	g/cm ³	ISO 1183	
PRINTING PROPERTIES					
Print Temperature		190-250	°C		
SIZE	NET W.	GROSS W.	DIAMETERS	COLOR	PACKAGING
S	330 g	477 g	1.75 mm/2.85 mm	Natural	SmartBag, security seal, desiccant bag

USE RECOMENDATIONS

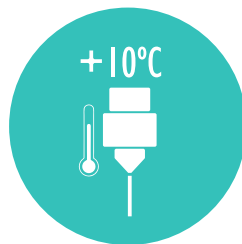
INSTRUCTIONS TO CLEAN THE EXTRUDERS

Temperature is a key factor if you want this material to clean well the extrusion system of your 3D printer. For that, just follow this simple steps:

Head up the extruder until it exceeds in 10°C the melting temperature of the last material you have used. For example if you have used ABS in your 3D printer previously, you should set the extrusion temperature at 250°C approximately.

After that, **load SMART CLEAN filament and extrude** a certain amount of material.

Finally, **unload the filament and reload your 3D printer with the material you want to use.**



DISCLAIMER: The information provided in the data sheets is intended to be just a reference. It should not be used as design or quality control values. Actual values may differ significantly depending on the printing conditions. The final performance of the printed components does not only depend on the materials, also the design and printing conditions are important.

Smart Materials assumes no responsibility for any damage, injury or loss produced by the use of its filaments in any particular application.